

Synthesis of carnitine benzyl esters as prodrugs

Xiao-wei Gong^a, Jin-pei Li^b, Ji-feng Wu^c, Xun Li^{a*}, Hai-min Zhai^d, Bo Feng^d, Wen-fang Xu^{a*} and Wei Tang^{a,e}

^aCollege of Pharmacy, Shandong University, Ji'nan 250012, P.R. China

^bLiaocheng People's Hospital, 252000, P.R. China

^cJi'nan Public Security, Shandong, 250000, P.R. China

^dQidu Pharmaceutical Co. LTD, Zibo, 255400, P.R. China

^eHepato-Biliary-Pancreatic Surgery Division, Department of Surgery, Graduate School of Medicine, the University of Tokyo, Tokyo 113-8655, Japan

The introduction of C-2 acyl groups and a benzyl ester onto L-carnitine generated a series of carnitine benzyl esters as prodrug with improved liposolubility, stability and bioavailability.

Keywords: carnitine benzyl esters, prodrug, synthesis, neuroprotective

Carnitine (4-*N*-trimethylammonium-3-hydroxybutyric acid), an essential amino acid-like inner salt, is widespread in the tissues of animals, plants and microorganisms.¹ Of its two optically active enantiomers (D and L), only L-carnitine (LC, Fig. 1), a natural occurring betaine with vitamin properties, has attracted considerable attention in recent years. It is non-toxic, non-mutagenic, and has almost no skin irritation properties.² It also plays important role in improving myocardial function, pregnancy rate and spermatogenesis in patients affected by male infertility.³

Another interesting property of L-carnitine is its bioavailability based on its transport across membranes *via* some carnitine transporters, *e.g.* OCTN1, OCTN2, OCTN3, CT2, *etc.* and the amino acid transporter ATB^{0,+}, which can recognise neutral as well as cationic amino acids based on the quaternary amine of carnitine.⁴ These transporters, mostly found in peripheral tissues, are responsible for the high-affinity uptake of carnitine across the plasma membrane, and also transport carnitine in other specialised tissues such as sperm.⁵ This characteristic makes carnitine particularly useful for the transport of drugs directly to the site where they can exert their pharmacological activity, preventing the drug being metabolised by the liver.⁶

Because of the importance of L-carnitine in pharmaceutical sciences, a number of synthetic derivatives of L-carnitine have been developed with improved therapeutically function or effect over carnitine itself. They are mainly hydroxyl- and/or carboxyl-based derivatives (Fig. 1).^{7–9} Nevertheless, these water-soluble quaternary ammonium salts are extremely hydrophilic. The hydroxyl-based carnitine esters do not have a significant improvement in liposolubility,¹⁰ which is a disadvantage for pharmaceutical preparations. Only capsules, tablets and freeze-dried powder injections, have appeared on the market as drugs at present.¹¹ This increases the potential for designing a wide variety of carboxyl-based carnitine prodrugs that can utilise ATB^{0,+} as drug delivery system.

To obtain improved oral bioavailability *via* introduction of hydrophobic esters, the benzyl ester was selected owing to its solution-stable and biolabile properties.^{12,13} Thus, our efforts in developing L-carnitine derivatives as appropriate pharmaceuticals led us to synthesise a series of novel benzyl carnitine esters (**4a–4j**), serving as potential prodrug of carnitine.

The synthetic route is summarised in Scheme 1. Briefly, the acyl chlorides **1** of different carboxylic acids, were reacted with the commercial available L-carnitine in the presence of trifluoroacetic acid (TFA) at 40–50°C to generate acyl carnitine derivatives **2**. The carboxyl then was converted to

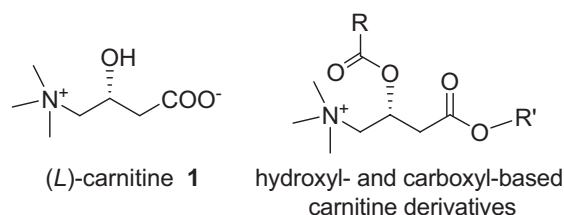


Fig. 1 Chemical structures of L-carnitine **1** and its derivatives.

the acid chloride with oxalyl chloride and and coupled with benzyl alcohol to give target compounds **4a–j**. The ¹H NMR, IR and high resolution mass spectra data for the final products are in good agreement with the title compound and exhibit no discernible impurities.

Results and discussion

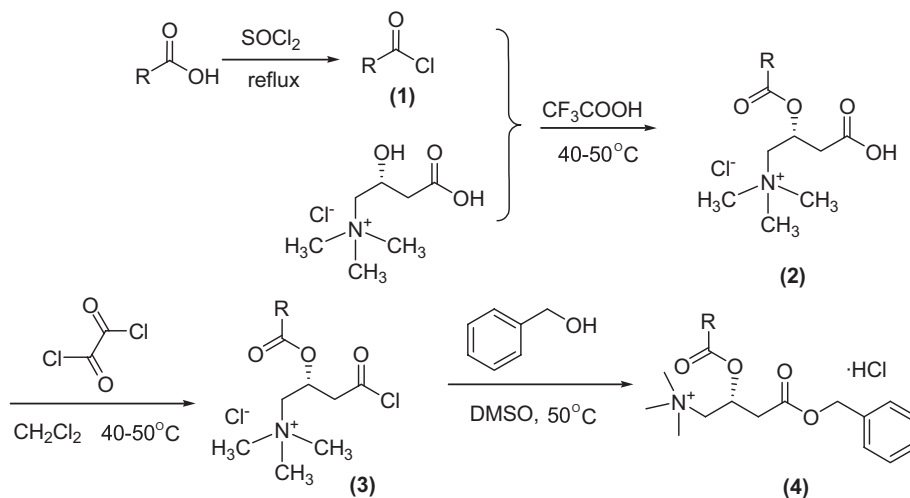
The synthetic methods for preparing carnitine derivatives include ion exchange resin,¹⁴ 1-iodooctadecane/DMF-dioxane,¹⁵ condensation reaction by using dicyclohexylcarbodiimide (DCC) and 4-(dimethylamino)pyridine (DMAP),⁸ and 1-bromo-1-chloroethene method.¹⁶ However, these methods almost involve tedious work-up process for the final products, which is unsatisfactory for commercial production. Our improved work-up is relatively simple by using appropriate recrystallisation solvents with good yields.

Studies have shown over several decades that L-carnitine and its derivatives may play a role in neuroprotection and neurotransmission.¹⁷ Hence, compounds **4a–j** were evaluated for their neuroprotective effect *in vitro* by 3-(4,5-dimethylthiazol-2-yl)-2,5-diphenyltetrazolium bromide (MTT) colourimetric assay on CoCl₂-induced apoptosis in PC12 cell line (pheochromocytoma), and the results were summarised in Table 1. Parallel experiments for the corresponding debenzylated compounds **2a–j** were also conducted.

The OD₆₃₀ values were calculated as the ratio of the IC₅₀ in the presence or absence of carnitine derivatives (10 mg/l) before addition of CoCl₂ (300 μM), using a reference wavelength of 630 nm and a test wavelength of 570 nm. All the data are mean ± SD of three independent experiments.

From Table 1, we can see that almost all the tested carnitine benzyl esters (**4a–j**) could block CoCl₂-induced apoptosis in PC12 cells.¹⁸ The results indicated, that the newly synthesised carnitine derivatives have a neuroprotective activity. More importantly, with the alteration of their physicochemical properties, they may prolong their effective time and will be devoid of side effects, through increasing the liposolubility, stability and bioavailability. They may be used as potential prodrugs.

* Correspondent. E-mail: tjulx2004@sdu.edu.cn



Scheme 1

Table 1 Effect of derivatives of 2a–j and 4a–j on the PC12 cells viability induced by CoCl₂

Entry	R	M.p./°C	Yield/%	OD ₆₃₀ (acyl carnitine 2)	OD ₆₃₀ (carnitine benzoate ester 4)
Control				1	1
CoCl ₂ (alone)				0.4589	0.4589
4a		180.5–183.0	58	0.4696	0.4630
4b	CH ₃	146.0–148.0	68	0.5574	0.5602
4c	CH ₂ CH ₃	108.0–110.5	71	0.6039	0.6054
4d	CH ₂ CH ₂ CH ₃	112.0–114.0	66	0.7143	0.7042
4e	CH ₂ CH(CH ₃) ₂	134.0–136.0	69	0.7026	0.7027
4f	CH ₂ CH ₂ CH ₂ CH ₃	136.0–138.0	70	0.7186	0.7185
4g	CH ₂ CH ₂ CH(CH ₃) ₂	117.5–120.0	74	0.7339	0.7355
4h	CH ₂ CH ₂ CH ₂ CH ₂ CH ₃	129.5–131.0	73	0.5030	0.4959
4i	CH ₂ (CH ₂) ₅ CH ₃	115.5–118.0	62	0.5342	0.5467
4j	(CH ₂) ₇ CH=CH(CH ₂) ₇ CH ₃	65.0–67.0	52	0.5226	0.5153

P*<0.05; *P*<0.01 vs negative control (300 μM CoCl₂ alone).

It is likely that the esters will be converted to biologically active carboxylic acid. Hence their the metabolic stability and effective blood drug levels might be improved. The corresponding experimental evaluation is underway, and the results will be reported in the near future.

Conclusion

In conclusion, novel carnitine benzyl esters were prepared by acylation and esterification using L-carnitine and different substituted carboxylic acids as starting materials. The neuroprotective effect of final compounds (4a–j) and their corresponding benzylylated compounds (2a–j) *in vitro* showed that they may be potential prodrugs with improved neuroprotective effect.

Experimental

The course of the reaction and products were routinely monitored by thin-layer chromatography (TLC) on silica gel (precoated GF₂₅₄

plates) and visualised with iodine. All commercially available compounds were directly used without further purification. Yields refer to isolated products after purification. Melting points were determined with capillary apparatus and uncorrected. IR spectra were recorded in the range of 4000–600 cm⁻¹ using a Nicolet Nexus 470FT-Spectrometer with KBr disks. ¹H NMR spectra was determined in D₂O on a Bruker 400 MHz spectrometer with TMS as an internal standard. Electrospray ionisation mass spectrometry (ESI–MS) was performed on an API 4000 spectrometer. Elemental analyses were carried out on an Elementar Elvario III C, H, and N elemental analyser.

General procedure for the preparation of compounds 4a–j

A mixture of the carboxylic acid (1 mol) and thionyl chloride (4.2 mol) was stirred under reflux until the disappearance of the starting materials as evidenced by TLC (about 4 h). After reaction, the excess thionyl chloride was removed in *vacuum*, and the yellow oily product 1 was directly used in the following reaction without any purification.

L-Carnitine hydrochloride (30.06 g, 0.125 mol) was dissolved in anhydrous trifluoroacetic acid 100 ml, followed by the dissolution of

the above compound **1** in an ice bath. The resulting mixture was stirred under 45–50°C until the starting material disappeared as shown by TLC (about 20 h). After the reaction was completed, the solvent was removed *in vacuo* and acetone 400 ml was added. After stirring for another 2 h, the white precipitate was removed, and then diethyl ether 800 ml was added to the filtrate. The resultant mixture was cooled to room temperature and filtered to give the white precipitate which was then collected and recrystallised from ethanol–diethyl ether (*V*:*V* = 1:4) to give compounds **2a–j** as colourless needles.

Compound **2** (0.1 mol) was dissolved in of dichloromethane 100 ml, below 0°C and freshly distilled oxalyl chloride (15 ml, 0.12 mol) was added dropwise. The resulting mixture was reacted at 45–50°C until the reaction was complete. The solvent was removed *in vacuo* and the white residue was dissolved in of anhydrous dimethyl sulfoxide (DMSO) 100 ml followed by the addition of benzyl alcohol (0.18 mol) at room temperature. The resulting mixture reacted at 50°C until the disappearance of starting materials as evidenced by TLC. After adding diethyl ether (80 ml) and stirring for 2 h, the white precipitate was collected and dried *in vacuo* below 40°C. The crude product was recrystallised by the mixture of ethyl acetate/diethyl ether (*V*:*V* = 1:2, 75 ml) to give the target compounds **4a–j**.

(*E*)-4-(benzyloxy)-2-(cinnamoyloxy)-*N,N,N*-trimethyl-4-oxobutan-1-ammonium chloride (**4a**): M.p. 180.5–183.0°C; ¹H NMR δ 2.71–2.76 (2H, m, –CH₂COO–), 2.98 (9H, s, (CH₃)₃N–), 3.58 (2H, d, *J* = 6.9 Hz, –NCH₂–), 4.79 (2H, s, –CH₂C₆H₅), 5.60 (1H, m, –NCH₂CH–), 6.05 (1H, d, *J* = 15.9 Hz, –CH=CHCOO–), 6.05 (1H, d, *J* = 15.9 Hz, –CH=CHCOO–), 6.84–7.00 (5H, m, –CH₂C₆H₅), 7.10–7.4 (5H, m, –CH=CHC₆H₅); IR cm^{–1} (KBr plate): 3067, 3027 (ν_{CH}), 1729, 1695 (ν_{C=O}), 1669, 1628 (ν_{C=C}), 1504, 1588 (ν_{Ar-C}), 1486, 1431 (δ_{CH₂CH₃}), 1208 (ν_{C-N}), 681, 695, 723, 758, 917 (aromatic ring); ESI-MS (*m/z*): 436.2 [M + H]⁺. Anal. Calcd. for C₂₃H₂₈ClNO₄: C, 66.1; H, 6.8; N, 3.4. Found: C, 65.9; H, 6.9; N, 3.4%.

(*R*)-2-acetoxy-4-(benzyloxy)-*N,N,N*-trimethyl-4-oxobutan-1-ammonium chloride (**4b**): M.p. 146.0–148.0°C; ¹H NMR δ 2.01 (3H, s, CH₃COO–), 2.62–2.65 (2H, m, –CH₂COO–), 3.12 (9H, s, (CH₃)₃N–), 3.58 (2H, m, –NCH₂–), 4.56 (2H, s, –CH₂C₆H₅), 5.53 (1H, m, –NCH₂CH–), 7.35–7.39 (5H, m, –CH₂C₆H₅); IR cm^{–1} (KBr plate): 3013 (ν_{CH}), 1733 (ν_{C=O}) 1478, 1411 (δ_{CH₂CH₃}), 1215 (ν_{C-N}), 709, 726, 768, 934 (aromatic ring); ESI-MS (*m/z*): 294.4 [M + H]⁺. Anal. Calcd. for C₁₆H₂₄ClNO₄: C, 58.3; H, 7.3; N, 4.3. Found: C, 58.3; H, 7.3; N, 4.3%.

(*R*)-4-(benzyloxy)-*N,N,N*-trimethyl-4-oxo-2-(propionyloxy)butan-1-ammonium chloride (**4c**): M.p. 108.0–110.5°C; ¹H NMR δ 1.00–1.05 (3H, t, CH₃CH₂COO–), 2.51–2.58 (2H, m, –CH₂CH₂COO–), 3.03–3.08 (2H, m, –CH₂COO–), 3.19 (9H, s, (CH₃)₃N–), 3.58 (2H, dd, *J* = 8.4, 12.8 Hz, –NCH₂–), 4.49 (2H, s, –CH₂C₆H₅), 5.01 (1H, m, –NCH₂CH–), 7.25–7.30 (5H, d, *J* = 2.8 Hz, –CH₂C₆H₅); IR cm^{–1} (KBr plate): 3061, 2926 (ν_{CH}), 1725 (ν_{C=O}), 1479, 1403 (δ_{CH₂CH₃}), 1177 (ν_{C-N}), 727, 768, 876, 933 (aromatic ring); ESI-MS (*m/z*): 308.7 [M + H]⁺. Anal. Calcd. for C₁₇H₂₆ClNO₄: C, 59.4; H, 7.6; N, 4.1. Found: C, 59.5; H, 7.7; N, 4.0%.

(*R*)-4-(benzyloxy)-2-(butyryloxy)-*N,N,N*-trimethyl-4-oxobutan-1-ammonium chloride (**4d**): M.p. 112.0–114.0°C; ¹H NMR δ 0.75–0.81 (3H, t, CH₃CH₂–), 1.40–1.47 (2H, m, –CH₂CH₂–), 2.18–2.22 (2H, m, –CH₂CH₂COO–), 3.14–3.27 (2H, m, –CHCH₂COO–), 3.05 (9H, s, (CH₃)₃N–), 3.58 (2H, dd, *J* = 8.4, 12.8 Hz, –NCH₂–), 5.10 (2H, s, –CH₂C₆H₅), 5.57 (1H, m, –NCH₂CH–), 7.31–7.37 (5H, d, –CH₂C₆H₅); IR cm^{–1} (KBr plate): 2966 (ν_{CH}), 1739 (ν_{C=O}), 1690 (ν_{C=C}), 1504, 1588 (ν_{Ar-C}), 1483, 1456 (δ_{CH₂CH₃}), 1173 (ν_{C-N}), 681, 699, 752, 968 (aromatic ring); ESI-MS (*m/z*): 322.4 [M + H]⁺. Calcd. for C₁₈H₂₈ClNO₄: C, 60.4; H, 7.9; N, 3.9. Found: C, 60.5; H, 7.8; N, 3.9%.

(*R*)-4-(benzyloxy)-2-(isobutyryloxy)-*N,N,N*-trimethyl-4-oxobutan-1-ammonium chloride (**4e**): M.p. 134.0–136.0°C; ¹H NMR δ 0.97–1.09 (6H, m, (CH₃)₂CH–), 2.46–2.51 (1H, m, (CH₃)₂CH–), 2.75–2.78 (2H, m, –CH₂COO–), 2.83 (9H, s, (CH₃)₃N–), 3.56 (2H, dd, *J* = 3.6, 14.4 Hz, –NCH₂–), 5.12 (2H, s, –CH₂C₆H₅), 5.59 (1H, m, –NCH₂CH–), 7.32–7.38 (5H, m, –CH₂C₆H₅); IR cm^{–1} (KBr plate): 3229, 2971 (ν_{CH}), 1732 (ν_{C=O}), 1480, 1391 (δ_{CH₂CH₃}), 1179 (ν_{C-N}), 700, 718, 755, 799, 935 (aromatic ring); ESI-MS (*m/z*): 422.6 [M + H]⁺. Calcd. for C₁₈H₂₈ClNO₄: C, 60.4; H, 7.9; N, 3.9. Found: C, 60.3; H, 7.9; N, 3.9%.

(*R*)-4-(benzyloxy)-*N,N,N*-trimethyl-4-oxo-2-(pentanoyloxy)butan-1-ammonium chloride (**4f**): M.p. 136.0–138.0°C; ¹H NMR δ 0.77–0.80 (3H, t, CH₃CH₂–), 0.88–0.93 (2H, m, –CH₂CH₂–), 1.45–1.47 (2H, m, –CH₂CH₂CH₂–), 2.54–2.62 (2H, m, –CH₂CH₂COO–), 3.04–3.07 (2H, m, –CHCH₂COO–), 3.13 (9H, s, (CH₃)₃N–), 3.58 (2H, dd, *J* = 2.8, 10.2 Hz, –NCH₂–), 5.08 (2H, s, –CH₂C₆H₅), 5.55 (1H, m, –NCH₂CH–), 7.34 (5H, d, *J* = 8.4 Hz, –CH₂C₆H₅); IR cm^{–1} (KBr plate): 3020, 2959 (ν_{CH}), 1732 (ν_{C=O}), 1480, 1455 (δ_{CH₂CH₃}),

1173 (ν_{C-N}), 616, 700, 753, 936 (aromatic ring); ESI-MS (*m/z*): 337.4 [M + H]⁺. Calcd. for C₁₉H₃₀ClNO₄: C, 61.4; H, 8.1; N, 3.8. Found: C, 61.3; H, 8.3; N, 3.7%.

(*R*)-4-(benzyloxy)-*N,N,N*-trimethyl-2-(3-methylbutanoyloxy)-4-oxobutan-1-ammonium chloride (**4g**): M.p. 117.5–120.0°C; ¹H NMR δ 0.78–0.81 (3H, d, *J* = 6.6 Hz, (CH₃)₂CH–), 0.85–0.87 (3H, d, *J* = 6.6 Hz, (CH₃)₂CH–), 2.15–2.19 (1H, m, (CH₃)₂CH–), 2.77–2.84 (2H, m, –CH₂COOCH–), 3.10–3.15 (2H, m, –CH₂COOCH₂–), 3.07 (9H, s, (CH₃)₃N–), 3.56–3.76 (2H, dd, *J* = 10.2, 14.4 Hz, –NCH₂–), 5.11 (2H, s, –CH₂C₆H₅), 5.59 (1H, m, –NCH₂CH–), 7.34–7.38 (5H, m, –CH₂C₆H₅); IR cm^{–1} (KBr plate): 3020, 2957 (ν_{CH}), 1736, 1704 (ν_{C=O}), 1488, 1412 (δ_{CH₂CH₃}), 1181 (ν_{C-N}), 665, 699, 752, 880, 938 (aromatic ring); ESI-MS (*m/z*): 336.5 [M + H]⁺. Calcd. for C₁₉H₃₀ClNO₄: C, 61.4; H, 8.1; N, 3.8. Found: C, 61.3; H, 8.2; N, 3.6%.

(*R*)-4-(benzyloxy)-2-(hexanoyloxy)-*N,N,N*-trimethyl-4-oxobutan-1-ammonium chloride (**4h**): M.p. 129.5–131.0°C; ¹H NMR δ 0.62–0.64 (3H, m, CH₃CH₂–), 0.96–1.02 (4H, m, –CH₂CH₂CH₂–), 1.98–2.07 (2H, m, –CH₂CH₂COO–), 2.53–2.62 (2H, m, –CH₂CH₂COO–), 3.07–3.12 (2H, m, –CHCH₂COO–), 3.04 (9H, s, (CH₃)₃N–), 3.56 (2H, m, –NCH₂–), 4.90 (2H, s, –CH₂C₆H₅), 5.50–5.57 (1H, m, –NCH₂CH–), 7.29–7.31 (5H, m, –CH₂C₆H₅); IR cm^{–1} (KBr plate): 3014, 2957 (ν_{CH}), 1734 (ν_{C=O}), 1480, 1413 (δ_{CH₂CH₃}), 1174 (ν_{C-N}), 700, 727, 768, 935 (aromatic ring); ESI-MS (*m/z*): 350.4 [M + H]⁺. Anal. Calcd. for C₂₀H₃₂ClNO₄: C, 62.3; H, 8.4; N, 3.6. Found: C, 62.3; H, 8.4; N, 3.6%.

(*R*)-4-(benzyloxy)-*N,N,N*-trimethyl-2-(octanoyloxy)-4-oxobutan-1-ammonium chloride (**4i**): M.p. 115.5–118.0°C; ¹H NMR δ 0.76–0.78 (3H, t, CH₃CH₂–), 1.08–1.24 (8H, m, –CH₂(CH₂)₂–), 2.35–2.40 (2H, m, –CH₂CH₂COO–), 2.75–2.78 (2H, m, –CH₂CH₂COO–), 3.10–3.16 (2H, m, –CHCH₂COO–), 3.13 (9H, s, (CH₃)₃N–), 3.60 (2H, dd, *J* = 8.7, 14.4 Hz, –NCH₂–), 5.08 (2H, s, –CH₂C₆H₅), 5.57–5.63 (1H, m, –NCH₂CH–), 7.33–7.39 (5H, m, –CH₂C₆H₅); IR cm^{–1} (KBr plate): 3017, 2927 (ν_{CH}), 1735, 1698 (ν_{C=O}), 1646 (ν_{C=C}), 1482, 1416 (δ_{CH₂CH₃}), 1174 (ν_{C-N}), 666, 726, 880, 938 (aromatic ring); ESI-MS (*m/z*): 378.6 [M + H]⁺. Anal. Calcd. for C₂₂H₃₆ClNO₄: C, 63.8; H, 8.8; N, 3.4. Found: C, 63.8; H, 8.8; N, 3.3%.

(*R,E*)-4-(benzyloxy)-*N,N,N*-trimethyl-2-(octadec-9-enoyloxy)-4-oxobutan-1-ammonium chloride (**4j**): M.p. 65.0–67.0°C; ¹H NMR δ 0.86–0.90 (3H, t, CH₃CH₂–), 1.18–1.42 (20H, m, –(CH₂)₆CH₂CHCHCH₂(CH₂)₄–), 1.68 (4H, m, –CH₂CHCHCH₂–), 2.22–2.29 (2H, m, –CH₂CH₂COO–), 2.75–2.80 (2H, m, –CH₂CH₂COO–), 3.03–3.10 (2H, m, –CHCH₂COO–), 3.24 (9H, s, (CH₃)₃N–), 3.87 (2H, m, –NCH₂–), 5.10 (2H, s, –CH₂C₆H₅), 5.51–5.62 (1H, m, –NCH₂CH–), 6.43 (1H, d, *J* = 14.7 Hz, –CH=CH–), 6.87 (1H, d, *J* = 12.5 Hz, –CH=CH–), 7.27–7.36 (5H, m, –CH₂C₆H₅); IR cm^{–1} (KBr plate): 3034, 3028 (ν_{CH}), 1735, 1688 (ν_{C=O}), 1479, 1468 (δ_{CH₂CH₃}), 1184 (ν_{C-N}), 705, 712, 753, 799, 914 (aromatic ring); ESI-MS (*m/z*): 552.7 [M + H]⁺. Anal. Calcd. for C₃₂H₅₄ClNO₄: C, 69.6; H, 9.9; N, 2.5. Found: C, 69.6; H, 9.9; N, 2.6%.

Data for **2a–j**

(*R,E*)-3-carboxy-2-(cinnamoyloxy)-*N,N,N*-trimethylpropan-1-ammonium chloride (**2a**): M.p. 206.0–208.0; ¹H NMR δ 2.70–2.72 (2H, m, –CH₂COO–), 3.03 (9H, s, (CH₃)₃N–), 3.54 (2H, m, –NCH₂–), 5.57 (1H, m, –NCH₂CH–), 6.30 (1H, d, *J* = 15.9 Hz, –CH=CHCOO–), 7.24–7.42 (5H, m, –CH₂C₆H₅), 7.53 (1H, d, *J* = 15.9 Hz, –CH=CHCOO–). IR cm^{–1} (KBr plate): 2500–3000 (ν_{OH}), 1729, 1701 (ν_{C=O}), 1637, 1577 (ν_{C=C}), 1486, 1450 (δ_{CH₂CH₃}), 1196 (ν_{C-N}), 712, 768 (aromatic ring). ESI-MS (*m/z*): 292.4 [M + H]⁺. Anal. Calcd. for C₁₆H₂₂ClNO₄: C, 58.6; H, 6.8; N, 4.3. Found: C, 58.7; H, 6.8; N, 4.2%. These analytical data were agreement with the literature.¹⁹

(*R*)-2-acetoxy-3-carboxy-*N,N,N*-trimethylpropan-1-ammonium chloride (**2b**): M.p. 187.0–189.0. The analytical data were shown in literature.²⁰

(*R*)-3-carboxy-*N,N,N*-trimethyl-2-(propionyloxy)propan-1-ammonium chloride (**2c**): M.p. 161.0–163.0. The analytical data were agreement with literature.²¹

(*R*)-2-(butyryloxy)-3-carboxy-*N,N,N*-trimethylpropan-1-ammonium chloride (**2d**): M.p. 159.0–162.0; ¹H NMR δ 0.81 (3H, d, *J* = 14.7 Hz, CH₃CH₂–), 1.48–1.60 (2H, m, –CH₂CH₂–), 2.32–2.37 (2H, m, –CH₂CH₂COO–), 2.75 (2H, m, –CHCH₂COO–), 3.12 (9H, s, (CH₃)₃N–), 3.58 (2H, m, –NCH₂–), 5.57 (1H, m, –NCH₂CH–). IR cm^{–1} (KBr plate): 2500–3000 (ν_{OH}), 1735 (ν_{C=O}), 1479, 1413 (δ_{CH₂CH₃}), 1175 (ν_{C-N}). ESI-MS (*m/z*): 232.4 [M + H]⁺. Anal. Calcd. for C₁₁H₂₂ClNO₄: C, 49.4; H, 8.3; N, 5.2. Found: C, 49.5; H, 8.3; N, 5.1%.

(*R*)-3-carboxy-*N,N,N*-trimethyl-2-(3-methylbutanoyloxy)propan-1-ammonium chloride (**2e**): M.p. 160.0–162.5; ¹H NMR δ 1.06 (6H, dd, *J* = 2.4, 7.2 Hz, (CH₃)₂CH–), 2.55–2.65 (1H, m, (CH₃)₂CH–), 2.74 (2H, d, *J* = 6.3 Hz, –CH₂COO–), 3.12 (9H, s, (CH₃)₃N–), 3.59–3.90 (2H, m, –NCH₂–), 5.57–5.64 (1H, m, –NCH₂CH–).

IR cm^{-1} (KBr plate): 2500–3000 (ν_{OH}), 1734, 1701 ($\nu_{\text{C=O}}$), 1479, 1443 ($\delta_{\text{CH}_2\text{CH}_3}$), 1186 ($\nu_{\text{C-N}}$). ESI-MS (m/z): 232.4 [$\text{M} + \text{H}$] $^+$. Anal. Calcd. for $\text{C}_{11}\text{H}_{22}\text{ClNO}_4$: C, 49.4; H, 8.3; N, 5.2. Found: C, 49.3; H, 8.4; N, 5.2%.

(*R*)-3-carboxy-*N,N,N*-trimethyl-2-(pentanoyloxy)propan-1-ammonium chloride (**2f**): M.p. 146.0–148.0; ^1H NMR δ 0.78 (3H, t, $J = 14.7$ Hz, CH_3CH_2), 1.18–1.30 (2H, m, $-\text{CH}_2\text{CH}_2$), 1.46–1.56 (2H, m, $-\text{CH}_2\text{CH}_2\text{COO}$), 2.35 (2H, t, $J = 15.3$ Hz, $-\text{CH}_2\text{CH}_2\text{COO}$), 2.75 (2H, d, $J = 6.3$ Hz, $-\text{CHCH}_2\text{COO}$), 3.12 (9H, s, $(\text{CH}_3)_3\text{N}$), 3.59–3.88 (2H, m, $-\text{NCH}_2$), 5.57–5.64 (1H, m, $-\text{NCH}_2\text{CH}$). IR cm^{-1} (KBr plate): 2500–3000 (ν_{OH}), 1736 ($\nu_{\text{C=O}}$), 1480, 1412 ($\delta_{\text{CH}_2\text{CH}_3}$), 1170 ($\nu_{\text{C-N}}$). ESI-MS (m/z): 246.5 [$\text{M} + \text{H}$] $^+$. Anal. Calcd. for $\text{C}_{12}\text{H}_{24}\text{ClNO}_4$: C, 51.2; H, 8.6; N, 5.0. Found: C, 51.1; H, 8.6; N, 4.9%.

(*R*)-3-carboxy-*N,N,N*-trimethyl-2-(4-methylpentanoyloxy)propan-1-ammonium chloride (**2g**): M.p. 166.0–168.0; ^1H NMR δ 0.85 (6H, d, $J = 6.6$ Hz, $(\text{CH}_3)_2\text{CH}$), 2.91–2.04 (1H, m, $(\text{CH}_3)_2\text{CH}$), 2.24 (2H, t, $J = 12.9$ Hz, $-\text{CH}_2\text{COOCH}$), 2.77 (2H, d, $J = 6.0$ Hz, $-\text{CH}_2\text{COOCH}_2$), 3.13 (9H, s, $(\text{CH}_3)_3\text{N}$), 3.60–3.89 (2H, m, $-\text{NCH}_2$), 5.57–5.64 (1H, m, $-\text{NCH}_2\text{CH}$). IR cm^{-1} (KBr plate): 2500–3000 (ν_{OH}), 1736, 1715 ($\nu_{\text{C=O}}$), 1484, 1412 ($\delta_{\text{CH}_2\text{CH}_3}$), 1182 ($\nu_{\text{C-N}}$). ESI-MS (m/z): 246.5 [$\text{M} + \text{H}$] $^+$. Anal. Calcd. for $\text{C}_{12}\text{H}_{24}\text{ClNO}_4$: C, 51.2; H, 8.6; N, 5.0. Found: C, 51.5; H, 8.6; N, 4.9%.

(*R*)-3-carboxy-2-(hexanoyloxy)-*N,N,N*-trimethylpropan-1-ammonium chloride (**2h**): M.p. 170.0–172.0; ^1H NMR δ 0.76 (3H, t, $J = 13.8$ Hz, CH_3CH_2), 1.18–1.23 (4H, m, $-\text{CH}_2\text{CH}_2\text{CH}_2$), 1.48–1.58 (2H, m, $-\text{CH}_2\text{CH}_2\text{COO}$), 2.35 (2H, t, $J = 15.3$ Hz, $-\text{CH}_2\text{CH}_2\text{COO}$), 2.75 (2H, d, $J = 6.0$ Hz, $-\text{CHCH}_2\text{COO}$), 3.12 (9H, s, $(\text{CH}_3)_3\text{N}$), 3.59–3.89 (2H, m, $-\text{NCH}_2$), 5.57–5.63 (1H, m, $-\text{NCH}_2\text{CH}$). IR cm^{-1} (KBr plate): 2500–3000 (ν_{OH}), 1736 ($\nu_{\text{C=O}}$), 1480, 1415 ($\delta_{\text{CH}_2\text{CH}_3}$), 1170 ($\nu_{\text{C-N}}$). ESI-MS (m/z): 260.5 [$\text{M} + \text{H}$] $^+$. Anal. Calcd. for $\text{C}_{13}\text{H}_{26}\text{ClNO}_4$: C, 52.8; H, 8.9; N, 4.7. Found: C, 52.8; H, 8.9; N, 4.7%.

(*R*)-3-carboxy-*N,N,N*-trimethyl-2-(octanoyloxy)propan-1-ammonium chloride (**2i**): M.p. 172.0–174.0; ^1H NMR δ 0.76 (3H, t, $J = 13.5$ Hz, CH_3CH_2), 1.19–1.21 (8H, m, $-\text{CH}_2(\text{CH}_2)_2$), 1.51–1.56 (2H, m, $-\text{CH}_2\text{CH}_2\text{COO}$), 2.35–2.40 (2H, m, $-\text{CH}_2\text{CH}_2\text{COO}$), 2.75 (2H, d, $J = 6.0$ Hz, $-\text{CHCH}_2\text{COO}$), 3.12 (9H, s, $(\text{CH}_3)_3\text{N}$), 3.60–3.89 (2H, m, $-\text{NCH}_2$), 5.57–5.63 (1H, m, $-\text{NCH}_2\text{CH}$). IR cm^{-1} (KBr plate): 2500–3000 (ν_{OH}), 1735, 1716 ($\nu_{\text{C=O}}$), 1484, 1416 ($\delta_{\text{CH}_2\text{CH}_3}$), 1174 ($\nu_{\text{C-N}}$). ESI-MS (m/z): 288.4 [$\text{M} + \text{H}$] $^+$. Anal. Calcd. for $\text{C}_{15}\text{H}_{30}\text{ClNO}_4$: C, 55.6; H, 9.3; N, 4.3. Found: C, 55.7; H, 9.4; N, 4.3%.

(*R,E*)-3-carboxy-*N,N,N*-trimethyl-2-(octadec-9-enoyloxy)propan-1-ammonium chloride (**2j**): M.p. 121.0–124.0; ^1H NMR δ 0.81 (3H, t, $J = 6.9$ Hz, CH_3CH_2), 1.12–1.18 (20H, m, $-(\text{CH}_2)_6\text{CH}_2\text{CHCH}_2$), 1.50–1.52 (4H, m, $-\text{CH}_2\text{CHCH}_2$), 2.10–2.14 (2H, m, $-\text{CH}_2\text{CH}_2\text{COO}$), 2.56 (2H, t, $J = 12.6$ Hz, $-\text{CH}_2\text{CH}_2\text{COO}$), 3.08–3.13 (2H, m, $-\text{CHCH}_2\text{COO}$), 3.10 (9H, s, $(\text{CH}_3)_3\text{N}$), 3.60 (2H, m, $-\text{NCH}_2$), 5.51–5.53 (2H, m, $-\text{NCH}_2\text{CH}$), 5.53–5.63 (1H, m, $-\text{NCH}_2\text{CH}$). IR cm^{-1} (KBr plate): 2500–3000 (ν_{OH}), 1716 ($\nu_{\text{C=O}}$), 1482, 1396 ($\delta_{\text{CH}_2\text{CH}_3}$), 1183 ($\nu_{\text{C-N}}$). ESI-MS (m/z): 426.6 [$\text{M} + \text{H}$] $^+$. Anal. Calcd. for $\text{C}_{25}\text{H}_{48}\text{ClNO}_4$: C, 65.0; H, 10.5; N, 3.0. Found: C, 65.0; H, 10.5; N, 3.0%.

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